

1 CLAIMS:

1. A method for producing high purity tantalum comprising the steps of:  
purifying K<sub>2</sub>TaF<sub>7</sub> by a dissolution process;  
reacting purified K<sub>2</sub>TaF<sub>7</sub> with a reducing agent to produce tantalum powder;

5 and  
reacting said tantalum powder with iodine in a container.

2. A method according to claim 1, wherein HF or a mixture of HF and H<sub>2</sub>SO<sub>4</sub>, is used in the dissolution of K<sub>2</sub>TaF<sub>7</sub>.

10 3. A method according to claim 1, wherein a solution containing KC1 is used to precipitate said K<sub>2</sub>TaF<sub>7</sub> from the solution.

15 4. A method according to claim 1, wherein Nb and other metallic impurities in said K<sub>2</sub>TaF<sub>7</sub>, are reduced to levels lower than about 20 ppm, by weight.

20 5. A method according to claim 1, wherein W and Mo in said K<sub>2</sub>TaF<sub>7</sub>, are reduced to less than about 1 ppm, by weight.

25 6. A method according to claim 1, wherein said reducing agent is sodium.

7. A method according to claim 1, wherein said container has a reactant-contacting surface comprising a metal more electrochemically noble than tantalum according to the chloride electromotive series.

25 8. A method according to claim 7, wherein said reactant-contacting surface comprises molybdenum, tungsten or an alloy of molybdenum and tungsten.

30 9. A method according to claim 1, further comprising electron beam melting said tantalum to produce a high purity tantalum ingot.

10. A method for producing high purity tantalum comprising reacting impure tantalum with iodine gas in a container and decomposing tantalum iodides on a filament.

- 1        11. A method according to claim 10 wherein said container has a reactant-contacting surface comprising a metal more electrochemically noble than tantalum according to the chloride electromotive series.
- 5        12. A method according to claim 11 wherein said reactant-contacting surface comprises molybdenum, tungsten or an alloy of molybdenum and tungsten.
- 10      13. A method according to claim 10 wherein said filament comprises tantalum.
- 15      14. A method according to claim 10 further comprising electron-beam melting said tantalum to form a high-purity tantalum ingot.
- 20      15. High purity tantalum comprising tantalum and less than about 500 ppm, by weight, total metallic impurities.
- 25      16. High purity tantalum comprising less than about 50 ppm, by weight, tungsten or molybdenum.
- 30      17. High purity tantalum comprising less than about 20 ppm, by weight, tungsten or molybdenum.
- 35      18. High purity tantalum comprising less than about 5 ppm, by weight, each of tungsten and molybdenum.
- 15      19. High purity tantalum comprising less than 20 ppm, by weight, total of niobium, molybdenum and tungsten.
- 20      20. High purity tantalum comprising tantalum and less than 5 ppm, by weight, total of niobium, molybdenum and tungsten.
- 25      21. A sputtering target comprising high purity titanium according to claim 15.
- 30      22. A sputtering target comprising high purity titanium according to claim 16.
- 35      23. A sputtering target comprising high purity titanium according to claim 17.

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24. A sputtering target comprising high purity titanium according to claim 18.
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25. A sputtering target comprising high purity titanium according to claim 19.
26. A thin film produced by a sputtering target according to claim 15.
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27. A thin film produced by a sputtering target according to claim 16.
28. A thin film produced by a sputtering target according to claim 17.
29. A thin film produced by a sputtering target according to claim 18.
30. A thin film produced by a sputtering target according to claim 19.

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